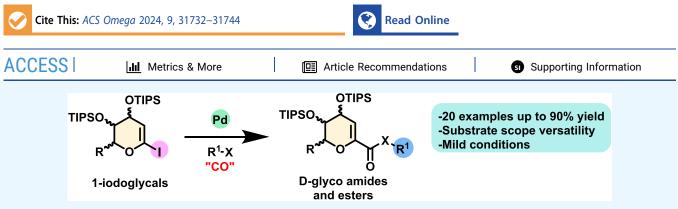


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Article

1-Iodoglycal: A Versatile Intermediate for the Synthesis of D-Glyco Amides and Esters Employing Carbonylative Cross-Coupling Reaction

Milene M. Hornink, Monica F. Z. J. Toledo, Daniel C. Pimenta, Caio Paschoalin, Pamela M. Silva, Giuseppe E. Figlino, Eurípedes Aguiar, Gustavo Cervi, Francisco W. M. Ribeiro, Thiago Carita Correra, Angélique Ferry, and Hélio A. Stefani*



ABSTRACT: In this study, we present the development of two catalytic processes: a Pd-PEPPSI-catalyzed aminocarbonylation and a $Pd(OAc)_2$ -Xantphos-catalyzed alkoxycarbonylation of D-glycals, utilizing carbonylative cross-coupling reactions. We explored successfully various types of aromatic amines, as well as alkyl amines and amino acids, to synthesize new D-glycal amides. However, we observed limitations in the reactivity of alkyl and heteroaromatic amines. The processes enabled the synthesis of 20 novel C1-branched glycoamides and 7 new D-gluco esters.

INTRODUCTION

The amide functional group is widely present in small, complex molecules, whether they are synthetic or natural, and it is frequently found in biological active molecules.¹ The construction of amide bonds is one of the most important and common transformations in organic synthesis.² The investigation of methods for catalytic and sustainable amide or peptide formation was defined in 2018 as a priority in the 10 Key Green Chemistry Research Areas by the ACS Green Chemistry Institute Pharmaceutical Roundtable (GCIPR).³

There is a great number of drugs containing this pattern, such as, Atorvastatin (common trade name: Lipitor) used for the prevention of cardiovascular disease,⁴ Imatinib (common trade name: Gleevec), which is an oral targeted therapy medication used to treat cancer,⁵ and Itopride (common trade name: Ganaton), indicated for the treatment of functional dyspepsia and other gastrointestinal diseases⁶ (Figure 1).

Traditional methods for forming amide bonds usually entail nucleophilic acyl substitutions.⁷ These reactions require prior activation of the carboxylic acid group, typically as acyl chlorides or reactive anhydrides and esters.⁸ It has been estimated that the "acylation of amine" accounts for 16% of the reactions commonly used in pharmaceutical synthesis.⁹ Transition-metal-catalyzed carbonylations, on the other hand, utilize CO as the primary source of the carbonyl moiety, thereby circumventing the use of hazardous chemicals.¹⁰ Nowadays, a variety of CO surrogates,¹¹ such as metal carbonyls,¹² oxalic acid,¹³ chloroform,¹⁴ or silacarboxylic acids,¹⁵ are available for performing aminocarbonylation reactions.

A large number of studies dealing with the development of transition-metal-catalyzed aminocarbonylation reactions have already been performed using aromatic and heteroaromatic halides.¹⁶ There are only two previous reports that applied the aminocarbonylation reaction on sugar derivatives, using a solid source of CO, such as $Mo(CO)_6$. The first systematic study was described by Ferry et al.,¹⁷ whose approach used diverse protected 2-iodoglycals with aromatic, and alkyl amines as well as sulfonamide or amino esters. Different protecting groups, such as benzyl, acetyl or isopropylidene, were evaluated to verify the extent of the reaction (Scheme 1a).

The second study, published by Stefani and co-workers,¹⁸ described the synthesis of amidoglucal compounds via the aminocarbonylation cross-coupling reaction between 2-iodo-glucal and various amines. Aromatic and heteroaromatic

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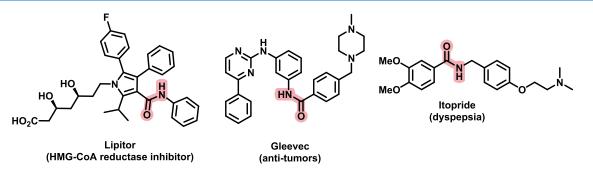
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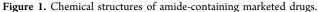
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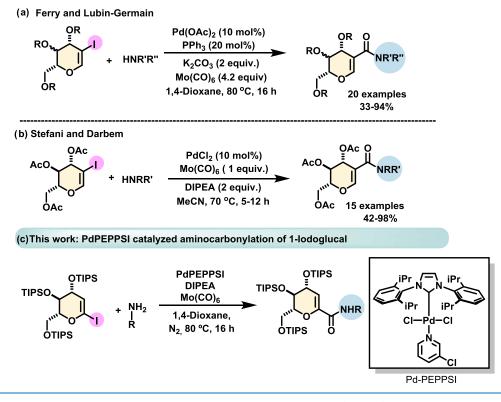


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Scheme 1. Previous Aminocarbonylations of 2-Iodoglycals Reported by (a) the Ferry Group, (b) the Stefani Group, and (c) This Work



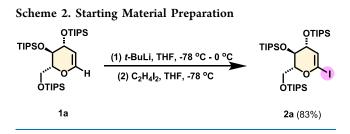
compounds, alkyl amines, amino esters, and ureas were used (Scheme 1b).

Current carbonylative coupling methods for amide synthesis mainly use aromatic derivatives. As stated above, the aminocarbonylation of more functionalized molecules such as glycals is poorly investigated, and the methodologies developed to date give access only to C2-branched sugars. Considering the vital role of sugars as drugs and as enhancers of bioavailability and solubility, herein we report a protocol for the aminocarbonylation of 1-iodoglycals to access new C1glycoamides (Scheme 1c).

RESULTS AND DISCUSSION

The model substrate, per-silylated 1-iodoglucal (2b), was synthesized according to literature procedures.¹⁹ Initially, in order to introduce iodine at position 1, it was necessary to protect the free hydroxyl groups of commercial D-glucal using triisopropylsilane chloride (TIPSCl) and imidazole in *N*,*N*-dimethylformamide (DMF). Then, treatment with *t*-BuLi in tetrahydrofuran (THF) at -78 °C, followed by the addition of

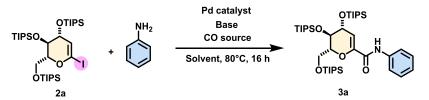
diiodoethane $(C_2H_4I_2)$ to the silvlated glucal vinyl anion, led to the desired 1-iodoglucal **2b** (Scheme 2).



The first set of conditions were chosen to evaluate the possible formation of the coupling product by fixing the coupling partners $Mo(CO)_6$ (1 equiv) as a solid and easy-to-handle "CO" source, *N*,*N*-diisopropylethylamine (DIPEA, 2 equiv) as the base, 1,4-dioxane as the solvent, and aniline as the partner (1.2 equiv). Initially, we conducted the amino-carbonylation reaction using PdCl₂ as the sole catalyst without a ligand. As depicted in Table 1, entry 1, these conditions

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Table 1. Optimization of the Aminocarbonylation Reaction Conditions



entry	catalyst/ligand	base	solvent	"CO" source	yield (%) ^a 3a
		Catalyst/Ligand S	Screening		
1	PdCl ₂	DIPEA	1,4-dioxane	$Mo(CO)_6$	20 (18)
2	PdBr ₂	DIPEA	1,4-dioxane	$Mo(CO)_6$	21
3	$Pd(OAc)_2$	DIPEA	1,4-dioxane	$Mo(CO)_6$	28
4	$Pd(acac)_2$	DIPEA	1,4-dioxane	$Mo(CO)_6$	21
5	$Pd(PhCN)_2Cl_2$	DIPEA	1,4-dioxane	$Mo(CO)_6$	26
6	$Pd(dba)_2$	DIPEA	1,4-dioxane	$Mo(CO)_6$	29
7	$Pd_2(dba)_3$	DIPEA	1,4-dioxane	$Mo(CO)_6$	28
8	$Pd(OAc)_2/PPh_3$ (20 mol %)	DIPEA	1,4-dioxane	$Mo(CO)_6$	37
9	Pd(OAc) ₂ /XantPhos (10 mol %)	DIPEA	1,4-dioxane	$Mo(CO)_6$	90
10	Pd-PEPPSI	DIPEA	1,4-dioxane	$Mo(CO)_6$	97 (90)
11		DIPEA	1,4-dioxane	$Mo(CO)_6$	N.R
12	Pd-PEPPSI	DIPEA	1,4-dioxane	$Mo(CO)_6$	N.R ^b
		Base Screen	ing		
13	Pd-PEPPSI	TEA	1,4-dioxane	$Mo(CO)_6$	28
14	Pd-PEPPSI	K ₂ CO ₃	1,4-dioxane	$Mo(CO)_6$	19
15	Pd-PEPPSI	tBuOK	1,4-dioxane	$Mo(CO)_6$	56
		Solvent Scree	ening		
16	Pd-PEPPSI	DIPEA	toluene	$Mo(CO)_6$	16
17	Pd-PEPPSI	DIPEA	acetonitrile	$Mo(CO)_6$	49 (55)
		"CO" Source So	creening		
18	Pd-PEPPSI	DIPEA	1,4-dioxane	$Fe_2(CO)_9$	N.R
19	Pd-PEPPSI	DIPEA	1,4-dioxane	$Co_2(CO)_8$	N.R
20	Pd-PEPPSI	DIPEA	1,4-dioxane	CO balloon	N.R

^{*a*}Yield determined by ¹H NMR using trichloroethylene as an internal standard. ^{*b*}Reaction under US irradiation, 60 min, ultrasound bath. N.R. = No Reaction. Isolated yields in parentheses.

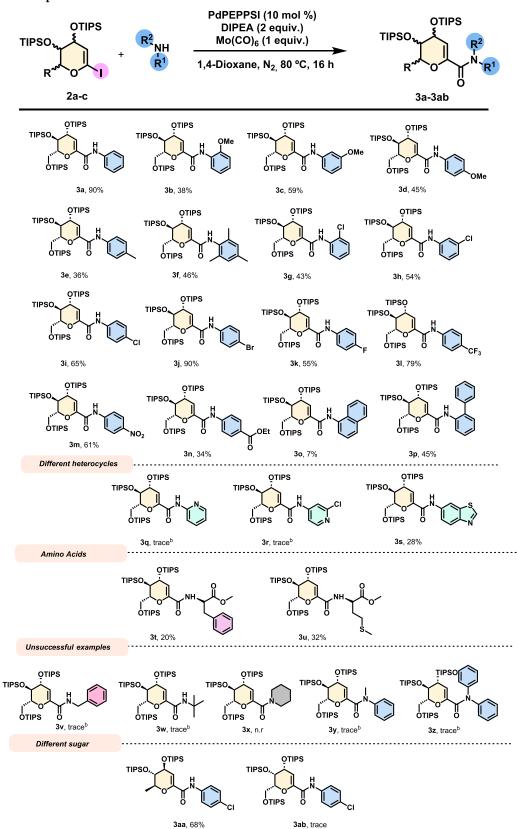
yielded an encouraging 20% NMR yield (18% isolated) of the desired product 3a.

Next, we carried out the reaction with several palladium catalysts, such as PdBr₂, Pd(OAc)₂, Pd(acac)₂, Pd(PhCN)₂Cl₂, $Pd(dba)_{2i}$ and $Pd_2(dba)_{3i}$ without the presence of ligands.²⁰ As shown in Table 1, entries 2-7, the yields were very similar, ranging from 20 to 29%, after a 16 h reaction. We chose $Pd(OAc)_2$ as the palladium source and evaluated the addition of some phosphine ligands. As shown in Table 1, entry 8, the use of triphenylphosphine (20 mol %) improved the yield to 37%; meanwhile, Xantphos (Table 1, entry 9) provided 90% NMR yield of 3a. Then, we decided to evaluate the activity of Pd-PEPPSI, and as depicted in Table 1, entry 10. This catalyst proved to provide the best yield with a 97% NMR yield (90% of isolated yield of the product). Considering the disadvantages of using phosphine ligands, such as air and moisture sensitivity, high cost, and difficult purification from the final product,²¹ and regarding some previous reports on phosphine-free aminocarbonylations,²² we decided to investigate the reaction with the phosphine-free conditions afforded by the Pd-PEPPSI catalyst. When the reaction was performed in the absence of the Pd-PEPPSI catalyst, the formation of the aminocarbonylation product was not observed, as shown in Table 1, entry 11. An attempt to perform the reaction using ultrasound irradiation also did not prove to be favorable for obtaining the product, as shown in Table 1, entry 12.

The use of a different organic base, such as triethylamine (TEA), afforded a low yield (only 28%) (Table 1, entry 13). When inorganic bases such as K₂CO₃ were evaluated, only 19% yield of 3a was obtained, as shown in Table 1, entry 14. tBuOK provided moderate yield of the desired product (Table 1, entry 15), probably due to the significant steric hindrance of tBu group. Next, we turned our attention to the reaction solvent. Toluene afforded a poor yield of the product, while acetonitrile provided a moderate yield, as shown in Table 1, entries 16 and 17, respectively. We also performed a screening of CO sources other than $Mo(CO)_{6}$, such as $Fe(CO)_{9}$, $Co_2(CO)_{8}$, or CO gas (atmospheric pressure), as depicted in Table 1 entries 18-20. None of them provided the desired product, the ¹H NMR of the crude reaction mixture showed only the starting 1-iodoglycal 2a. The lower efficiency of other CO sources in aminocarbonylation reactions have been already noted previously in the literature.²³

With optimized conditions established, which included 1iodoglycal (1.0 equiv), amine (1.2 equiv), Pd-PEPPSI (10 mol %), DIPEA (2.0 equiv), $Mo(CO)_6$ (1.0 equiv), and 1,4dioxane at 80 °C for 16 h, we investigated the scope of the aminocarbonylation coupling reaction. Various aromatic and heteroaromatic compounds, primary and secondary amines, alkyl amines, and amino esters were examined.

The reaction with our model amine, aniline, led to the formation of the C1-amidoglycal product **3a** with an excellent

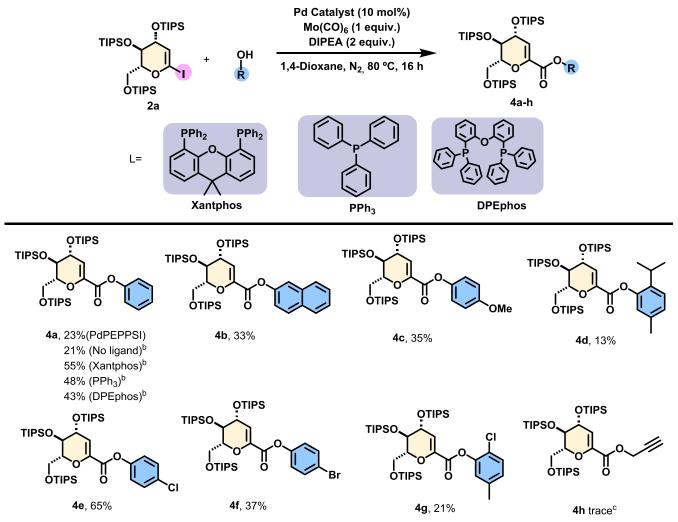


"Reaction conditions: 2a-c (0.1 mmol), DIPEA (0.2 mmol), amine (0.12 mmol), Mo(CO)₆ (0.1 mmol), Pd-PEPPSI (10 mol %), 1,4 dioxane (0.8 mL), 80 °C, 16 h. ^bTraces of products were determined by ¹H NMR of the crude.

isolated yield of 90%, as shown in Table 2. Next, we performed the reaction with a series of methoxy-substituted anilines. The

ortho and para-methoxy anilines afforded the products 3b and 3d in low yields, respectively 38 and 45% while the *meta*-





^{*a*}Reaction conditions: **2a** (0.1 mmol), DIPEA (0.2 mmol), alcohol (0.12 mmol), $Mo(CO)_6$ (0.1 mmol), $Pd(OAc)_2$ (10 mol %), Xantphos (10 mol %) 1,4-dioxane (0.8 mL), 80 °C, 16 h. ^{*b*}Pd(OAc)_2 as catalyst. ^{*c*}Traces of products were determined by ¹H NMR of the crude.

methoxy aniline provided amide **3c** in a good 59% yield. Similar yields were observed for compound **3e**, containing a *para*-methyl group on the benzene ring, and for the sterically hindered 2,4,6-trimethylaniline **3f** (36 and 46%, respectively).

The reaction with *ortho, meta,* and *para* chloroanilines provided slightly improved yields when compared to the electron donating anilines (3g, 3h, 3i, Table 2). Other halogen-containing analogs, such as *p*-bromoaniline and *p*fluoroaniline, provide the aminocarbonylation products in excellent to good yields, (3j and 3k respectively). The electron withdrawing groups, such as *p*-trifluoromethyl and *p*-nitro groups, also afforded the amide products 3l and 3m in high and good yields (79 and 61%, respectively).

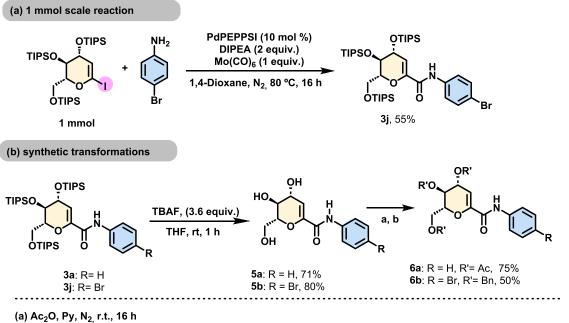
As an amine partner, 1-naphthylamine affords the product **30** in a poor isolated yield of only 7%, while [1,1'-biphenyl]-2amine, used as a hindered example, allowed compound **3p** to be obtained with a 45% yield. Attempts to prepare D-gluco amides using heteroaromatic amines were also tested. The use of aminopyridine derivatives **3q** and **3r** yielded only trace amounts of the desired products, as observed in the ¹H NMR analysis of the crude extracted mixture, while heterocyclic 6aminobenzothiazole provided **3s** with a low yield (28%). Amino esters were also tested to verify the range of the aminocarbonylation reaction. The methyl-esters of phenyl-alanine and methionine were applied as coupling partners and provided products 3t and 3u in yields of 20 and 32%, respectively (Table 2).

Alkyl amines, such as benzylamine and *t*-butylamine, provided traces of the coupling products 3v and 3w, and secondary amines, such as piperidine, *N*-methylaniline, and diphenylamine, also showed no reaction or trace amounts of the coupling products, 3x, 3y, and 3z (Table 2).

Besides the amine, other 1-iodoglycals were engaged in the aminocarbonylation conditions, such as 1-iodo-L-rhamnal and 1-iodo-D-galactal, synthesized according to the procedures outlined in the literature.²⁴ As shown in Table 2, Compound **3aa** was isolated with a yield similar to those obtained with D-glucal; on the other hand, the product of the carbonylative coupling reaction with D-galactal was observed only in traces (**3ab**), probably due to the high instability of the starting compound.

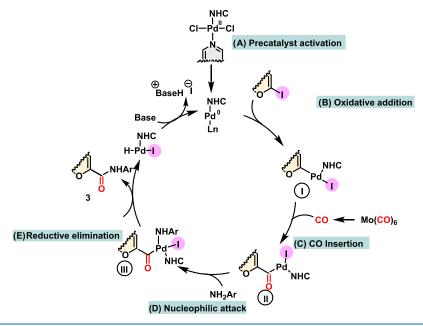
Taking advantage of the reaction conditions developed to obtain D-gluco amides, the possibility of obtaining the corresponding D-gluco esters was envisioned.¹⁸ Initially, we applied the same reaction conditions optimized for the gluco-

Scheme 3. Gram-scale Synthesis and Further Synthetic Transformations



(b) NaH (4.0 equiv.), BnBr (4.0 equiv.), TBAI (20 mol%), THF, 0 °C - rt, 16 h

Scheme 4. Proposed Reaction Mechanism



amides. In this first attempt, we engaged 1-iodoglucal and phenol, in the presence of the Pd-PEPPSI catalyst, obtaining only 23% of the isolated compound 4a (Table 3). Next, we evaluated $Pd(OAc)_2$ as the sole catalyst in the absence of ligands, and a low yield of 21% was achieved.

In the hope of improving the reaction yield, three phosphines were surveyed as ligand: Xantphos, which gave a yield of 55%, as well as triphenylphosphine and DPEPhos, which provided yields of 48 and 43%, respectively (Table 3). With these results in hand, we decided to perform alkoxy carbonylation, employing $Pd(OAc)_2$ as the catalyst and Xantphos as ligand, to evaluate the substrate scope with different alcohol partners. Reaction with naphthalen-2-ol gave a 35% yield (**4b**), and alcohols with electron donating groups

such as 4-methoxyphenol (4c) and 2-isopropyl-5-methylphenol (4d) afforded the alkoxycarbonylation products in yields of 35 and 13%, respectively (Table 3). Aromatic alcohols bearing halogen substituents on the benzene ring, such as *p*-chlorine or *p*-bromine, were also applied, and the desired products 4e and 4f were isolated with 65 and 37% yields, respectively. When the 2-chloro-5-methylphenol (4g) was applied, a low yield of 21% of the corresponding product was obtained. Reaction with propargyl alcohol (4h) resulted in only traces of the coupling product (Table 3).

To demonstrate the potential applications of the obtained products, some synthetic transformations were performed. First, we carried out a reaction on a 10-times scale (1 mmol) and obtained the coupling product with a 55% yield (Scheme 3a). Then we performed the deprotection of two compounds with tetra-*n*-butylammonium fluoride (TBAF) in THF as the solvent; the hydroxylated amides were obtained in 71% (**5a**) and 80% (**5b**) yields, respectively. (Scheme 3b).²⁵

Subsequently, the deprotected glucal 5a underwent a protection reaction with acetic anhydride and pyridine, resulting in the triacetylated product (6a) with a yield of 75%. Similarly, compound 5b was protected with benzyl groups, yielding product 6b with a 50% yield (Scheme 3b).

Based on these experimental results and previous reports of similar transformations,²⁶ a reaction mechanism was proposed. First, reduction of the Pd(II) catalyst to the active Pd(0) followed by oxidative insertion in the iodoglucal C–I bond affords the palladium intermediate I. This intermediate undergoes CO insertion to provide the acyl palladium intermediate (II) (Scheme 4).²⁷ Next, the amine partner interacts with the Pd center, promoting the deprotonation of the amine mediated by the DIPEA, producing the ammonium iodide salt and intermediate III. Finally a reductive elimination proceeds via the attack of the carbonyl by the amine nitrogen, displacing the glucoamide product (3) and the Pd(0) catalyst.

This mechanistic proposal is in line with the experimental observation that the alkylamines only show trace amounts of the desired products (3v, 3w, 3x, 3y, 3z) in comparison to the 90% yield observed for aniline (3a). The formation of intermediate III depends on the proton abstraction from the amines mediated by the Pd center that would not be favorable for alkylamines or other heterocycles and would be enhanced by electron withdrawing groups in the aromatic amines.

Nevertheless, the amine formed in intermediate III needs to be sufficiently nucleophilic to attack the carbonyl group to form the product, which would be favored by the electrondonating groups. Thus, a balance between these two behaviors is necessary for the reaction to take place, explaining why there is no clear trend in the yields observed by changing the aniline substituents. This hypothesis is supported by theoretical calculations carried out at the M06-2x/Def2-SVP level of theory²⁸ (See Figure S1 in Supporting Information) that show that intermediate III is 4.5 kcal/mol more stable than the isolated reactants when aniline is used, in contrast to benzylamine, which forms intermediate III 4.3 kcal/mol higher in energy than the reactants. This energy difference suggests that the formation of this intermediate III from benzylamine is more difficult than aniline, not allowing the product formation.

In summary, we have developed a palladium-catalyzed aminocarbonylation coupling reaction utilizing 1-iodoglycals and amines under phosphine-free conditions, employing Pd-PEPPSI as a catalyst. The method exhibits a broad scope for aryl, heteroaryl, and amino esters as coupling partners. Furthermore, we have demonstrated the synthetic versatility of the substrate scope by incorporating phenols to prepare glucal esters.

EXPERIMENTAL SECTION

General Information. All reagents were purchased from Sigma-Aldrich, Alfa Aesar, Acros Organics, Oakwood or Fluorochem. When they were not a HPLC-grade solvents, they were purified by distillation. Other solvents, like DIPEA was also dried over CaH_2 . Thin Layer Chromatography was carried out using g Merck TLC 60 F254 silica gel plates and visualized under UV light (254 nm) and stained with acidic vanillin solution. Flash column chromatography was performed using silica gel with a pore size of 60 Å, 230–400 Mesh

(Sigma-Aldrich, cat.# 22,719-6). Nuclear magnetic resonance (NMR) spectra were recorded in CDCl_3 or $\text{DMSO-}d_6$ using a Bruker DPX 300 or 400 instrument (¹H at 300 or 400 MHz, ¹³C at 75 or 101 MHz). Chemical shifts, δ , are reported in parts per million (ppm) and are referenced to the tetramethylsilane (TMS) signal. ¹H peaks are quoted to the nearest 0.01 Hz and ¹³C peaks are quoted to the nearest 0.1 Hz. The abbreviation utilized to report the peaks are s (singlet), d (doublet), t (triplet), dd (doublet of doublets) m (multiplet). High-resolution mass spectra (HRMS) were recorded on a Shimadzu ESI-TOF mass spectrometer. Fourier transform infrared (FTIR) data were obtained using an Agilent Technologies Cary 630. Optical rotations were measured at 20 °C by using an Anton Paar MCP200 Polarimeter.

General Procedure for Synthesis of C1-D-Amidoglycals (3). O-TIPS-iodoglucal or O-TIPS-iodorhamnal (0.1 mmol, 74.1 mg or 56.9 mg, 1 equiv), DIPEA (0.2 mmol, 35 μ L, 2 equiv), aniline (0.12 mmol, 1.2 equiv), 1,4-dioxane (0.4 mL), were added to a flame-dried 10 mL reaction tube. Then, Mo(CO)₆ (0.1 mmol, 26.4 mg, 1 equiv), PdPEPPSI-IPr (0.01 mmol, 10 mol %, 6.8 mg) and 1,4-dioxane (0.4 mL) the reaction tube was capped. The mixture was then stirred at 80 °C for 16 h. The mixture was filtered through a pad of Celite and thoroughly rinsed with EtOAc. The organic layer was washed with saturated aqueous solution of NH₄Cl. The crude mixture was purified by flash column chromatography (eluent: 0 to 40% dichloromethane (DCM) in hexanes). The 1,4dioxane was degassed by Freeze-pump-thaw prior to use.

General Procedure for Synthesis of C1-D-Glycal Esters (4). O-TIPS-iodoglucal (0.1 mmol, 74.1 mg, 1 equiv), DIPEA (0.2 mmol, 35 μ L, 2 equiv), alcohol (0.12 mmol, 1.2 equiv), 1,4-dioxane (0.4 mL), were added to a flame-dried 10 mL reaction tube. Then, Mo(CO)₆ (0.1 mmol, 26.4 mg, 1 equiv), Pd(OAc)₂ (10 mol %, 2.2 mg), Xantphos (10 mol %, 5.8 mg) and 1,4-dioxane (0.4 mL) the reaction tube was capped. The mixture was then stirred at 80 °C for 16 h. The mixture was filtered through a pad of Celite and thoroughly rinsed with EtOAc. The organic layer was washed with saturated aqueous solution of NH₄Cl. The crude mixture was purified by flash column chromatography (eluent: 0 to 40% DCM in hexanes). The 1,4-dioxane was degassed by Freeze-pump-thaw prior to use.

(2*R*, 3*R*, 4*R*)-*N*-Phenyl-3, 4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3, 4-dihydro-2*H*-pyran-6-carboxamide (**3a**). The product was obtained as a yellow oil (66.1 mg, 90%). $[\alpha]_D^{20} = -26$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.46 (bs, 1H), 7.62 (d, J = 7.6 Hz, 2H), 7.33 (t, J = 7.7 Hz, 2H), 7.11 (t, J = 7.5 Hz, 1H), 6.19 (d, J =4.9 Hz, 1H), 4.50 (d, J = 8.5 Hz, 1H), 4.11–4.16 (m, 2H), 3.75 (d, J = 13.1 Hz, 1H), 1.07 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.2, 143.1, 137.7, 129.1 (2C), 124.4, 119.9 (2C), 105.2, 82.5, 70.1, 65.8, 61.4, 18.3–18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3290; 2846; 2771; 1644; 1605; 1546; 1479; 1413; 1397; 1274; 1201; 1022; 853; 730. HRMS (ESI-TOF) calcd 756.4850 [C₄₀H₇₅NO₅Si₃ + Na⁺], found 756.4861.

(2*R*,3*R*,4*R*)-*N*-(2-Methoxyphenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*pyran-6-carboxamide (**3b**). The product was obtained as a yellow oil (29.0 g, 38%). $[\alpha]_D^{20} = -26$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) (mixture of rotamers): δ 9.08 (bs, 0.7H), 8.43 (dd, J = 7.9, 1.7 Hz, 0.8H), 8.39 (br s, 0.2H), 7.54 (d, J = 5.0 Hz, 0.5H), 7.26 (t, J = 7.7 Hz, 0.5H), 7.06–7.00 (m, 0.4H), 6.96 (dd, J = 7.8 Hz, 1.8 Hz 0.7H) 6.92–6.86 (m, 0.8H), 6.82–6.79 (m, 0.8H), 6.12–6.09 (m, 1H), 4.45–4.41 (m, 1H), 4.09–3.98 (m, 3H), 3.79 (s, 3H), 3.74–3.64 (m, 1H), 1.00–0.96 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) rotameric mixture, resonances for minor rotamer are enclosed in parentheses (): δ (160.1), 160.0 148.4, 143.6 (143.0), 128.9 (127.5), (124.3) 123.8, 121.0, 119.9 (119.7), 109.9, (105.1) 104.6, 82.4, 70.0, 65.7, 61.4, 55.6, 18.1–17.9 (18C), 12.5 (3C), 12.3 (3C), 12.0 (3C). IR (ν , cm⁻¹) = 3289; 2846; 2771; 1641; 1601; 1551; 1479; 1413; 1391; 1210; 1059; 1024; 853; 724. HRMS (ESI-TOF) calcd 786.4956 [C₄₁H₇₇NO₆Si₃ + Na⁺], found 786.4948.

(2*R*,3*R*,4*R*)-*N*-(3-Methoxyphenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*pyran-6-carboxamide (**3c**). The product was obtained as a beige oil (45.9 mg, 60%). $[\alpha]_D^{20} = -30$ (*c* = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.46 (bs, 1H), 7.44–7.43 (m, 1H), 7.21 (m, 1H), 7.04 (d, *J* = 7.8 Hz, 1H), 6.67 (dd, *J* = 8.2 Hz, 2.5 Hz, 1H), 6.18 (dd, *J* = 5.3 Hz, 1.7 Hz, 1H), 4.49 (dd, *J* = 8.82 Hz, 2.73 Hz, 1H), 4.17–4.05 (m, 2H), 4.06–4.05 (m, 1H), 3.81 (s, 3H), 3.74 (dd, *J* = 11.7 Hz, 2.9 Hz, 1H), 1.08– 1.04 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.1, 160.0, 142.9, 138.7, 129.5, 111.8, 110.7, 105.1, 105.0, 82.4, 69.9, 65.6, 61.2, 55.2, 18.1–17.9 (18C), 12.4 (3C), 12.3 (3C), 11.9 (3C). IR (ν , cm⁻¹) = 3288; 2844; 2771; 1642; 1602; 1549; 1470; 1209; 1062; 853; 737. HRMS (ESI-TOF) calcd 786.4956 [C₄₁H₇₇NO₆Si₃ + Na⁺], found 786.4660.

(2*R*,3*R*,4*R*)-*N*-(4-Methoxyphenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*pyran-6-carboxamide (**3d**). The product was obtained as a yellow oil (34.4 mg, 45%). $[\alpha]_D^{20} = -30$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.37 (bs, 1H), 7.53 (dd, J = 6.6Hz, 2.2 Hz, 2H), 6.86 (dd, J = 6.6 Hz, 2.3 Hz, 2H), 6.16 (dd, J =5.2 Hz, 1.5 Hz, 1H), 4.48 (dd, J = 8.7 Hz, 2.6, 1H), 4.17– 4.10 (m, 2H), 4.06–4.04 (m, 1H), 3.79 (s, 3H), 3.72 (dd, J =11.7 Hz, 2.9 Hz, 1H), 1.09–1.04 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.0, 156.5, 143.2, 130.9, 121.4 (2C), 114.2 (2C), 105.0, 82.5, 70.1, 65.8, 61.4, 55.6, 18.2–17.8 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3298; 2844; 2771; 1637; 1601; 1546; 1475; 1464; 1413; 1207; 1061; 855; 726. HRMS (ESI-TOF) calcd 786.4956 [C₄₁H₇₇NO₆Si₃ + Na⁺], found 786.4975.

(2*R*,3*R*,4*R*)-*N*-(*p*-Tolyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*-pyran-6-carboxamide (**3e**). The product was obtained as a pale-yellow oil (26.9 mg, 36%). [α]²⁰_D = -25 (*c* = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.41 (bs, 1H), 7.50 (d, *J* = 8.1 Hz, 2H), 7.13 (d, *J* = 8.1 Hz, 2H), 6.17 (d, *J* = 5.3 Hz, 1.6 Hz, 1H), 4.48 (dd, *J* = 8.6 Hz, 2.7 Hz, 1H), 4.17-4.10 (m, 2H), 4.06-4.05 (m, 1H), 3.73 (dd, *J* = 11.7 Hz, 3 Hz, 1H), 2.32 (s, 3H), 1.07-1.04 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.0, 143.2, 135.1, 134.0, 129.5(2C), 119.8 (2C), 105.0, 82.5, 70.1, 65.8, 61.4, 21.0, 18.2-18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3295, 2846; 2771; 1641; 1601; 1544; 1475; 1413; 1024; 855; 726. HRMS (ESI-TOF) calcd 786.4746 [C₄₁H₇₇NO₅Si₃ + K⁺], found 786.4774.

(2*R*, 3*R*, 4*R*)-*N*-Mesityl-3, 4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3, 4-dihydro-2*H*-pyran-6-carboxamide (**3f**). The product was obtained as a pale beige oil (35.6 mg, 46%). $[\alpha]_D^{20} = -39$ (c = 0.1 in CHCl₃). Mp 116–118 °C. ¹H NMR (300 MHz, CDCl₃) δ 7.92 (bs, 1H), 6.80 (s, 2H), 6.13 (dd, J = 5.4 Hz, 1.6 Hz, 1H), 4.49 (d, J = 8.6 Hz, 1H), 4.21–4.14 (m, 2H), 4.08–4.06 (m, 1H), 3.76 (dd, J = 11.1 Hz, 2.7 Hz, 2H), 2.27 (s, 3H), 2.17 (s, 6H), 1.07 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.8, 143.5, 136.8, 135.3 (2C), 130.9, 128.9 (2C), 104.6, 82.6, 70.1, 65.8, 61.6, 21.0, 18.3–18.0 (20C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3296; 2844; 1644; 1601; 1480; 1411; 1022; 853; 823; 726. HRMS (ESI-TOF) calcd 798.5320 [C₄₃H₈₁NO₅Si₃ + Na⁺], found 798.5296.

(2*R*,3*R*,4*R*)-*N*-(2-Chlorophenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*pyran-6-carboxamide (**3g**). The product was obtained as a beige solid (33.5 mg, 43%). $[\alpha]_D^{20} = -50$ (c = 0.1 in CHCl₃). Mp 41–43 °C. ¹H NMR (300 MHz, CDCl₃) δ 9.15 (bs, 1H), 8.52 (d, J = 8.1 Hz, 1H), 7.37 (d, J = 8.0 Hz, 1H), 7.30–7.24 (m, 1H), 7.06–7.00 (m, 1H), 6.19 (dd, J = 5.3 Hz, 1.6 Hz, 1H), 4.53 (dd, J = 8.3 Hz, 2.8 Hz, 1H), 4.17–4.08 (m, 3H), 3.79 (dd, J = 11.7 Hz, 3.0 Hz, 1H), 1.11–1.02 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.3, 143.2, 134.6, 129.1, 127.7, 124.6, 123.3, 121.4, 105.5, 82.8, 70.1, 65.8, 61.4, 18.2–18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3272, 2846; 2771; 1646; 1607; 1542; 1475; 1415; 1393; 1024; 853; 726. HRMS (ESI-TOF) calcd 790.4461 [C₄₀H₇₄CINO₅Si₃ + Na⁺], found 790.4429.

(2*R*,3*R*,4*R*)-*N*-(3-Chlorophenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*pyran-6-carboxamide (**3h**). The product was obtained as a beige oil (41.5 mg, 54%). $[\alpha]_D^{20} = -21$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.51 (bs, 1H), 7.78–7.77 (m, 1H), 7.46 (dd, J = 8.0 Hz, 2.0 Hz, 1H), 7.28–7.23 (m, 1H), 7.10 (dd, J = 7.9 Hz, 2.0 Hz, 1H), 6.20 (dd, J = 5.3 Hz, 1.6 Hz, 1H), 4.50 (dd, J = 8.5 Hz, 2.6 Hz, 1H), 4.18–4.11 (m, 2H), 4.08–4.06 (m, 1H), 3.75 (dd, J = 11.7 Hz, 3.0 Hz, 1H), 1.09– 1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.3, 142.8, 138.8, 134.8, 130.0, 124.4, 120.0, 117.8, 105.7, 82.6, 70.0, 65.7, 61.3, 18.2–18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3291; 2846; 2771; 1646; 1607; 1538; 1473; 1413; 1022; 853; 726. HRMS (ESI-TOF) calcd 790.4461 [C₄₀H₇₄CINO₅Si₃ + Na⁺], found 790.4448.

(2*R*,3*R*,4*R*)-*N*-(4-Chlorophenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*pyran-6-carboxamide (**3i**). The product was obtained as a yellow oil (50.3 mg, 65%). $[\alpha]_D^{20} = -15$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.46 (bs, 1H), 7.57 (d, J = 8.3 Hz, 2H), 7.29 (d, J = 8.4 Hz, 2H), 6.17 (d, J = 5.1 Hz, 1H), 4.48 (d, J = 8.7 Hz, 1H), 4.16–4.12 (m, 2H), 4.04 (m, 1H), 3.72 (dd, J = 11.8 Hz, 3.0 Hz, 1H), 1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.2, 142.9, 136.2, 129.4, 129.1 (2C), 121.0 (2C), 105.6, 82.6, 70.1, 65.7, 61.3, 18.2–18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3291; 2846; 2771; 1646; 1605; 1540; 1471; 1413; 1022; 853; 726. HRMS (ESI-TOF) calcd 790.4461 [$C_{40}H_{74}CINO_5Si_3$ + Na⁺], found 790.4448.

(2*R*,3*R*,4*R*)-*N*-(4-Bromophenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*pyran-6-carboxamide (**3***j*). The product was obtained as a yellow oil (73.1 mg, 90%). $[\alpha]_D^{20} = -46$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.46 (bs, 1H), 7.52 (dd, J = 8.7Hz, 2.2 Hz, 2H), 7.43 (dd, J = 8.7 Hz, 2.3 Hz, 2H), 6.18 (dd, J =5.3 Hz, 1.6 Hz, 1H), 4.48 (dd, J = 8.8 Hz, 2.4 Hz, 1H), 4.16-4.10 (m, 2H), 4.06-4.04 (m, 1H), 4.73 (dd, J = 11.7 Hz, 2.9 Hz, 1H), 1.07-1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 166.2, 142.9, 136.7, 132.0 (2C), 121.4 (2C), 117.0, 105.6, 82.6, 70.1, 65.7, 61.3, 18.2-18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3291; 2846; 2771; 1639; 1605; 1538; 1471; 1413; 1022; 853; 726. HRMS (ESI-TOF) calcd 834.3955 $[C_{40}H_{74}BrNO_5Si_3 + Na^+]$, found 834.3953.

(2R,3R,4R)-N-(4-Fluorophenyl)-3,4-bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2Hpyran-6-carboxamide (3k). The product was obtained as a brown oil (41.4 mg, 55%). $[\alpha]_D^{20} = -26$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.44 (bs, 1H), 7.60–7.55 (m, 2H), 7.05-6.99 (m, 2H), 6.18 (dd, J = 5.3 Hz, 1.6 Hz, 1H), 4.48 (dd, J = 8.6 Hz, 2.5 Hz, 1H), 4.17–4.10 (m, 2H), 4.06– 4.05 (m, 1H), 3.73 (dd, J = 11.7 Hz, 2.9 Hz, 1H), 1.07-1.04 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.2, 159.5 (d, J = 242 Hz, C–F), 143.0, 133.7 (d, J = 3 Hz, C–F), 121.5 (d, J = 8.2 Hz, C-F), 115.7 (d, J = 22.5 Hz, C-F), 105.4, 82.5, 70.1, 65.7, 61.3, 18.3–18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). ¹⁹F NMR (282 MHz, CDCl₃) δ –117.08. IR (ν , cm⁻¹) = 3295; 2846; 2771; 1642; 1605; 1557; 1477; 1460; 1413; 1024; 855; 726. HRMS (ESI-TOF) calcd 774.4756 [C₄₀H₇₄FNO₅Si₃ + Na⁺], found 774.4780.

(2R,3R,4R)-N-(4-(Trifluoromethyl)phenyl)-3,4-bis-((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4dihydro-2H-pyran-6-carboxamide (31). The product was obtained as a brown oil (63.3 mg, 79%). $[\alpha]_{D}^{20} = -38$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.60 (bs, 1H), 7.74 (d, J = 8.4 Hz, 1H), 7.59 (d, J = 8.4 Hz, 2H), 6.20 (dd, J = 5.3 Hz, 1.6 Hz, 1H), 4.51 (d, J = 7.8 Hz, 1H), 4.18–4.11 (m, 2H), 4.07-4.05 (m, 1H), 3.73 (dd, J = 11.7 Hz, 2.9 Hz, 1H), 1.09–1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.4, 142.7, 140.7, 126.3 (q, J = 4.0 Hz, C-F, 2C), 126.0 (q, J = 21 Hz, C-F), 121.0 (q, J = 227 Hz, C-F), 119.5 (2C), 106.0, 82.7, 70.0, 65.6, 61.2, 18.2–18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). ¹⁹F NMR (282 MHz, CDCl₃) δ –61.25. IR (ν , cm^{-1}) = 3289; 2846; 2771; 1646; 1605; 1547; 1479; 1415; 1279; 1024; 855; 726. HRMS (ESI-TOF) calcd 824.4724 $[C_{41}H_{74}F_{3}NO_{5}Si_{3} + K^{+}]$, found 824.4721.

(2*R*, 3*R*, 4*R*)-*N*-(4-*Nitrophenyl*)-3, 4-*bis*((*triisopropylsilyl*)oxy)-2-(((*triisopropylsilyl*)oxy)*methyl*)-3, 4-*dihydro*-2*Hpyran*-6-*carboxamide* (**3***m*). The product was obtained as a beige solid (47.7 mg, 61%). $[\alpha]_D^{20} = -25$ (c = 0.1 in CHCl₃). Mp 113-115 °C. ¹H NMR (300 MHz, CDCl₃) δ 8.76 (bs, 1H), 8.23 (d, J = 9.2 Hz, 2H), 7.79 (d, J = 9.0 Hz, 2H), 6.23 (d, J = 5.1 Hz, 1H), 4.52 (d, J = 8.3 Hz, 1H), 4.18-4.11 (m, 2H), 4.06 (m, 1H), 3.73 (dd, J = 11.8 Hz, 2.8 Hz, 1H), 1.07-1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.5, 143.8, 143.3, 142.4, 125.2 (2C), 119.3 (2C), 106.7, 82.8, 70.0, 65.6, 61.2, 18.2-18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3263; 2846; 2771; 1648; 1601; 1557; 1456; 1413; 1290; 1022; 853; 823; 720. HRMS (ESI-TOF) calcd 801.4701 [C₄₀H₇₄N₂O₇Si₃ + Na⁺], found 801.4727.

Ethyl 4-((2*R*,3*R*,4*R*)-3,4-Bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*-pyran-6carboxamido)benzoate (**3n**). The product was obtained as a yellow oil (27.6 mg, 34%). $[\alpha]_D^{20} = -31$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.62 (bs, 1H), 8.03 (d, J = 8.6 Hz, 2H), 7.69 (d, J = 8.6 Hz, 2H), 6.20 (d, J = 4.2 Hz, 1H), 4.50 (d, J = 7.2 Hz, 1H), 4.36 (q, J = 7.0 Hz, 2H), 4.17–4.10 (m, 2H), 4.05 (m, 1H), 3.73 (dd, J = 11.7 Hz, 2.7 Hz, 1H), 1.39 (t, J = 7.1 Hz, 3H), 1.07–1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 166.2, 160.4, 142.8, 141.7, 130.9 (2C), 126.2, 119.0 (2C), 105.9, 82.6, 70.0, 65.7, 61.3, 60.9, 18.2–18.0 (20C), 14.5, 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3289; 2846; 2771; 1663; 1646; 1475; 1415; 1233; 1061; 1024; 855; 745. HRMS (ESI-TOF) calcd 828.5062 [C₄₃H₇₉NO₇Si₃ + Na⁺], found 828.5045. (2R, 3R, 4R) - N - ([1, 1' - Biphenyl] - 2 - yl) - 3, 4 - bis-((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4dihydro-2H-pyran-6-carboxamide (**30**). The product was obtained as a beige solid (36.5 mg, 45%). Mp 81-83 °C. $[\alpha]_D^{20}$ = -19 (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 8.75 (bs, 1H), 8.53 (d, J = 8.2 Hz, 1H), 7.45-7.35 (m, 6H), 7.28-7.25 (m, 1H), 7.19-7.14 (m, 1H), 6.13 (dd, J = 5.3 Hz, 1.5 Hz, 1H), 4.22-4.18 (m, 1H), 4.13-4.07 (m, 2H), 3.82-3.77 (m, 2H), 1.06-0.97 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.0, 143.5, 138.0, 134.7, 132.4, 130.1, 129.3 (2C), 128.9 (2C), 128.5, 127.9, 124.2, 120.8, 104.9, 82.0, 69.7, 65.9, 61.1, 18.2-18.0 (18C), 12.6 (3C), 12.5 (3C), 12.0 (3C). IR (ν , cm⁻¹) = 3274; 2844; 2769; 1639; 1607; 1534; 1477; 1404; 1058; 1024; 853; 735. HRMS (ESI-TOF) calcd 832.5163 [C₄₆H₇₉NO₅Si₃ + Na⁺], found 832.5151.

(2*R*,3*R*,4*R*)-*N*-(*Naphthalen-1-yl*)-3,4-*bis*((*triisopropylsilyl*)oxy)-2-(((*triisopropylsilyl*)oxy)*methyl*)-3,4-*dihydro-2Hpyran-6-carboxamide* (**3***p*). The product was obtained as a beige oil (5.6 mg, 7%). $[\alpha]_D^{20} = -27$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 9.06 (bs, 1H), 8.22 (d, J = 7.5 Hz, 1H), 7.88–7.85 (m, 2H), 7.68 (d, J = 8.3 Hz, 1H), 7.51–7.49 (m, 3H), 6.25 (d, J = 5.2 Hz, 1H), 4.59 (d, J = 8.7 Hz, 1H), 4.25–4.28 (m, 2H), 4.11 (m, 1H), 3.80 (dd, J = 12.0 Hz, 2.2 Hz, 1H), 1.09–1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.6, 143.4, 134.2, 132.2, 128.9, 126.6, 126.05, 126.03, 125.4, 120.4, 119.4, 105.4, 82.9, 70.2, 65.8, 61.6, 18.3–18.2 (18C), 12.6 (3C), 12.5 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3306; 2844; 2771; 1646; 1605; 1486; 1451; 1413; 1026; 855; 747. HRMS (ESI-TOF) calcd 822.4746 [C₄₄H₇₇NO₅Si₃ + K⁺], found 822.4761.

(2R, 3R, 4R) - N - (Benzo[d]thiazol-5-yl) - 3, 4-bis-((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4dihydro-2H-pyran-6-carboxamide (**3s**). The product was obtained as a pale-yellow oil (22.1 mg, 28%). $[\alpha]_{20}^{20} = -27$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 9.05 (bs, 1H), 8.77 (s, 1H), 8.69 (s, 1H), 8.13 (d, J = 8.6 Hz, 1H), 7.41 (d, J = 8.6 Hz, 1H), 6.22 (d, J = 5.3 Hz, 1H), 4.53-4.50 (m, 1H), 4.18-4.07 (m, 3H), 3.75 (d, J = 11.8 Hz, 2H), 1.07-1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.4, 142.8, 135.9, 123.2, 119.6, 112.5, 105.9, 82.6, 70.0, 65.7, 61.3, 18.2-18.0 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3293; 2844; 2769; 1631; 1601; 1520; 1473; 1413; 1356; 1203; 1059; 1024; 853; 726. HRMS (ESI-TOF) calcd 813.4523 [C₄₁H₇₄N₂O₅SSi₃ + Na⁺], found 813.4532.

(*R*)-Methyl 2-((2*R*,3*R*,4*R*)-3,4-Bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2H-pyran-6-carboxamido)-3-phenylpropanoate (**3t**). The product was obtained as a pale-yellow oil (16.4 mg, 20%). $[\alpha]_D^{20} = -26$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.25–7.20 (m, 3H), 7.11 (d, J = 7.2 Hz, 2H), 6.05 (d, J = 5.2 Hz, 1H), 4.95–4.88 (m, 1H), 4.40–4.36 (m, 1H), 4.12–4.07 (m, 2H), 3.98 (dd, J = 11.4 Hz, 8.6 Hz, 1H), 3.79–3.74 (m. 1H), 3.67 (s, 3H), 3.21–3.06 (m, 2H), 1.06–1.02 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 171.4, 161.9, 143.1, 136.0, 129.4 (2C), 128.2 (2C), 127.1, 104.6, 82.1, 69.9, 65.8, 61.3, 53.4, 52.2, 38.3, 18.2–17.8 (18C), 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3304; 2844; 2771; 1693; 1631; 1601; 1460; 1413; 1059; 1028; 855; 730. HRMS (ESI-TOF) calcd 858.4957-[C₄₄H₈₁NO₇Si₃ + K⁺], found 858.4990.

(*R*)-Methyl 2-((2*R*,3*R*,4*R*)-3,4-Bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2H-pyran-6-carboxamido)-4-(methylthio)butanoate (**3u**). The product was obtained as a pale-yellow oil (25.7 mg, 32%). $[\alpha]_D^{20} = -36$ (*c* = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.20 (d, *J* = 8.0 Hz 1H), 6.05 (dd, *J* = 5.3 Hz, 1.6 Hz, 1H), 4.79–4.73 (m, 1H), 4.44–4.40 (m, 1H), 4.12–4.01 (m, 3H), 3.77 (dd, *J* = 11,5 Hz, 3.6 Hz, 1H), 3.74 (s, 3H), 2.51–2.46 (m, 2H), 2.27–2.15 (m, 1H), 2.07 (s, 3H), 2.04–1.94 (m, 1H), 1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 171.8, 162.2, 143.0, 104.8, 82.3, 69.9, 65.8, 61.4, 52.5, 51.5, 32.1, 30.0, 18.2–18.1 (18C), 15.6, 12.6 (3C), 12.4 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 3308; 2846; 2771; 1689; 1631; 1601; 1460; 1413; 1052; 1026; 855; 730; 659. HRMS (ESI-TOF) calcd 826.4939 [C₄₀H₈₁NO₇SSi₃ + K⁺], found 826.4951.

(25,35,45)-N-(4-Chlorophenyl)-2-methyl-3,4-bis-((triisopropylsilyl)oxy)-3,4-dihydro-2H-pyran-6-carboxamide (**3aa**). The product was obtained as a pale-yellow oil (41.0 mg, 68%). $[\alpha]_D^{20} = +34.4$ (c = 0.9 in CHCl₃). ¹H NMR (400 MHz, CDCl₃) δ 8.36 (bs, 1H), 7.61–7.59 (m, 2H), 7.31–7.29 (m, 2H), 6.20–6.18 (m, 1H), 4.55–4.50 (m, 1H), 4.20–4.19 (m, 1H), 3.98–3.97 (m, 1H), 1.41 (d, J = 7.1 Hz, 3H), 1.07–1.04 (m, 42H). ¹³C NMR (101 MHz, CDCl₃) δ 160.5, 142.5, 136.2, 129.4, 129.1 (2C), 121.1 (2C), 105.7, 76.5, 72.9, 66.4, 18.3 (3C), 18.2 (3C), 18.2 (3C), 18.2 (3C), 15.8, 12.6 (3C), 12.5 (3C). IR (ν , cm⁻¹) = 3310; 2945, 2868; 1683; 1655; 1593; 1524, 1494; 1464; 1402, 1095; 1062; 883; 682. HRMS (ESI-TOF) calcd 618.3178 [C31H₅₄ClNO₄Si₂ + Na⁺], found 618.3203.

(2*R*,3*R*,4*R*)-Phenyl 3,4-Bis((triisopropylsilyl)oxy)-02-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2H-pyran-06carboxylate (**4a**). The product was obtained as a yellow oil (40.4 mg, 55%). $[\alpha]_D^{20} = -46$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.38 (t, J = 7.5 Hz, 2H), 7.22 (d, J = 7.3Hz, 1H), 7.14 (d, J = 8.0 Hz, 2H), 6.25 (d, J = 5.3 Hz, 1H), 4.53 (m, 1H), 4.23–4.21 (m, 2H), 4.06 (dd, J = 11.1 Hz, 7.4 Hz, 1H), 3.94 (dd, J = 11.1 Hz, 5.3 Hz, 1H), 1.10–1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 161.6, 150.8, 142.0, 129.4 (2C), 125.9, 121.7 (2C), 109.7, 81.8, 69.5, 66.0, 61.4, 18.2–18.0 (18C), 12.6 (3C), 12.5 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 2846; 2771; 1691; 1596; 1415; 1210; 1158; 1065; 1018; 855; 722. HRMS (ESI-TOF) calcd 757.4690 [C₄₀H₇₄O₆Si₃ + Na⁺], found 757.4696.

(27, 37, 48)-Naphthalen-2-yl 3,4-Bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2H-pyran-6carboxylate (**4b**). The product was obtained as a beige oil (25.4 mg, 33%). $[\alpha]_D^{20} = -20$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.88–7.80 (m, 3H), 7.62 (m, 1H), 7.52–7.46 (m, 2H), 7.29 (m, 1H), 6.29 (d, J = 5.4 Hz, 1H), 4.57–4.53 (m, 1H), 4.24–4.21 (m, 2H), 4.08 (m, 1H), 3.96 (dd, J = 11. Hz, 5.5 Hz, 1H), 1.13–1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 161.8, 148.5, 142.1, 133.9, 131.6, 129.4, 127.9, 127.8, 126.6, 125.8, 121.2, 118.7, 109.9, 81.8, 69.5, 66.0, 61.4, 18.3–18.1 (18C), 12.7 (3C), 12.5 (3C), 12.2 (3C). IR (ν , cm⁻¹) = 2846; 2771; 1689; 1415; 1274; 1171; 1063; 1017; 855; 724. HRMS (ESI-TOF) calcd 823.4586 [C₄₄H₇₆O₆Si₃ + K⁺], found 823.4592.

(2R, 3R, 4R)-4-Methoxyphenyl 3,4-Bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl) oxy)methyl)-3,4-dihydro-2Hpyran-6-carboxylate (**4c**). The product was obtained as a beige oil (26.8 mg, 35%). $[\alpha]_{D}^{20} = -20$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.04 (d, J = 9.0 Hz, 2H), 6.89 (d, J =9.0 Hz, 2H), 6.22 (dd, J = 5.1 Hz, 1.2 Hz, 1H), 4.52 (dd, J =7.4 Hz, 5.2 Hz, 1H), 4.22–4.17 (m, 2H), 4.05 (dd, J = 11.2Hz, 7.6 Hz, 1H), 3.33 (dd, J = 11.1 Hz, 5.1 Hz, 1H), 3.8 (s, 3H), 1.09–1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 162.0, 157.4, 144.3, 142.1, 122.4 (2C), 114.5 (2C), 109.6, 81.8, 69.5, 66.0, 61.4, 55.7, 18.3–18.0 (18C), 12.6 (3C), 12.5 (3C), 12.2 (3C). IR (ν , cm⁻¹) = 2846; 2771; 1689; 1596; 1458; 1415; 1274; 1156; 1065; 1020; 855; 726. HRMS (ESI-TOF) calcd 787.4797 [C₄₁H₇₆O₇Si₃ + K⁺], found 787.4760.

(2R, 3R, 4R)-2-Isopropyl-5-methylphenyl 3,4-Bis-((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4dihydro-2H-pyran-6-carboxylate (4d). The product was obtained as a red-brown oil (10.3 mg, 13%). $[\alpha]_D^{20} = -39$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.26 (d, J =7.7 Hz, 1H), 7.02 (d, J = 7.8 Hz, 1H), 6.87 (s, 1H), 6.26 (d, J =4.9 Hz, 1H), 4.52 (m, 1H), 4.23–4.19 (m, 2H), 4.05 (dd, J =10.9 Hz, 7.5 Hz, 1H), 3.95 (dd, J = 10.9 Hz, 4.9 Hz, 1H), 2.98 (sept, J = 6.9 Hz, 1H), 2.31 (s, 3H), 1.17 (d, J = 6.8 Hz, 6H), 1.09–1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 161.7, 148.0, 142.2, 137.2, 136.6, 127.2, 126.5, 122.8, 109.4, 81.8, 69.4, 66.0, 61.5, 27.4, 23.2, 23.0, 20.9, 18.2–18.1 (18C), 12.6 (3C), 12.5 (3C), 12.2 (3C). IR (ν , cm⁻¹) = 2846; 2771; 1687; 1594; 1413; 1274; 1188; 1050; 1020; 855; 726. HRMS (ESI-TOF) calcd 813.5317 [C₄₄H₈₂O₆Si₃ + Na⁺], found 813.5305.

(2*R*,3*R*,4*R*)-4-Chlorophenyl 3,4-Bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2H-pyran-6carboxylate (**4e**). The product was obtained as a beige oil (50.0 mg, 65%). [α]_D²⁰ = -25 (*c* = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.35 (d, *J* = 8.3 Hz, 2H), 7.09 (d, *J* = 8.4 Hz, 2H), 6.23 (d, *J* = 5.3 Hz, 1H), 4.52 (dd, *J* = 6.3 Hz, 5.3 Hz, 1H), 4.21–4.18 (m, 2H), 4.06 (m, 2H), 4.05 (dd, *J* = 11.1 Hz, 7.4 Hz, 1H), 3.92 (dd, *J* = 11.1 Hz, 5.2 Hz, 1H), 1.11–1.05 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 161.4, 149.3, 141.8, 131.4, 129.5 (2C), 123.1 (2C), 110.1, 81.9, 69.5, 65.9, 61.4, 18.2–18.1 (18C), 12.6 (3C), 12.5 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 2846; 2771; 1693; 1596; 1439; 1415; 1162; 1054; 1017; 853; 724. HRMS (ESI-TOF) calcd 791.4301 [$C_{40}H_{73}ClO_6Si_3$ + Na⁺], found 791.4337.

(2*R*,3*R*,4*R*)-4-Chlorophenyl 3,4-Bis((triisopropylsilyl)oxy)-2-(((triisopropylsilyl)oxy)methyl)-3,4-dihydro-2*H*-pyran-6carboxylate (**4f**). The product was obtained as a beige oil (30.1 mg, 37%). $[\alpha]_D^{20} = -18$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.50 (d, J = 8.8 Hz, 2H), 7.03 (d, J = 8.7Hz, 2H), 6.23 (d, J = 4.3 Hz, 1H), 4.52 (dd, J = 7.2 Hz, 5.0 Hz, 1H), 4.21–4.17 (m, 2H), 4.05 (dd, J = 11.1 Hz, 7.4 Hz, 1H), 3.92 (dd, J = 11.1 Hz, 5.1 Hz, 1H), 1.09–1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 161.3, 149.8, 141.8, 132.5 (2C), 123.5 (2C), 119.1, 110.2, 81.9, 69.5, 65.9, 61.3, 18.2–18.1 (18C), 12.6 (3C), 12.5 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 2846; 2771; 1693; 1596; 1436; 1415; 1274; 1162; 1063; 1017; 979; 853; 724. HRMS (ESI-TOF) calcd 851.3535 [C₄₀H₇₃BrO₆Si₃ + K⁺], found 851.3583.

(2R, 3R, 4R) - 2-*Chloro-5-methylphenyl* 3, 4-Bis-((*triisopropylsilyl*)*oxy*)-2-(((*triisopropylsilyl*)*oxy*)*methyl*)-3,4*dihydro-2H-pyran-6-carboxylate* (**4g**). The product was obtained as a beige oil (16.5 mg, 21%). $[\alpha]_D^{20} = -23$ (c =0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) δ 7.30 (d, J = 7.8Hz, 1H), 7.09–6.98 (m, 2H), 6.31 (d, J = 4.8 Hz, 1H), 4.54– 4.51 (m, 1H), 4.24–4.20 (m, 2H), 4.05 (dd, J = 11.1 Hz, 7.1 Hz, 1H), 3.96 (dd, J = 11.1 Hz, 5.2 Hz, 1H), 2.33 (s, 3H), 1.08–1.06 (m, 63H). ¹³C NMR (75 MHz, CDCl₃) δ 160.6, 146.7, 141.6, 138.1, 129.9, 127.9, 124.3, 123.8, 110.3, 81.9, 69.4, 66.0, 61.4, 21.0, 18.2–18.1 (18C), 12.6 (3C), 12.5 (3C), 12.1 (3C). IR (ν , cm⁻¹) = 2846; 2771; 1708; 1594; 1413; 1208; 1184; 1065; 1026; 855; 724. HRMS (ESI-TOF) calcd 805.4457 [C₄₁H₇₅ClO₆Si₃ + Na⁺], found 805.4488.

Procedure for Deprotection of C1-Amidoglycals.²⁵ A solution of TBAF (1 M in THF, 0.324 mmol, 3.6 equiv) was

added to a solution of amidoglycal **3a** or **3j** (0.09 mmol, 1.0 equiv) in anhydrous THF (500 μ L) at room temperature, under N₂ atmosphere. The mixture was stirred at room temperature for 2 h, and then quenched with water (200 μ L). To the crude mixture was added silica gel for column chromatography and the solvent removed under reduced pressure. The product was purified by flash column chromatography using MeOH/EtOAc as eluent (0–10%).

(25,3*R*,4*S*)-3,4-Dihydroxy-2-(hydroxymethyl)-*N*-phenyl-3,4-dihydro-2*H*-pyran-6-carboxamide (**5***a*). The product was obtained as a white solid (17 mg, 71%). $[\alpha]_{D}^{20} = -62$ (c = 0.1 in MeOH). Mp 88–90 °C. ¹H NMR (300 MHz, DMSO- d_6) δ 9.53 (bs, 1H), 7.65 (d, J = 7.6 Hz, 2H), 7.35 (t, J = 7.6 Hz, 2H), 7.12 (t, J = 7.4 Hz, 1H), 5.74 (d, J = 2.5 Hz, 1H), 5.32 (d, J = 5.6 Hz, 1H), 5.17 (d, J = 5.6 Hz, 1H), 4.90 (dd, J = 8.0 Hz, 4.8 Hz, 1H), 4.17–4.07 (m, 1H), 3.87–3.80 (m, 2H), 3.72– 3.67 (m, 1H), 3.43–3.36 (m, 1H). ¹³C NMR (75 MHz, DMSO- d_6) δ 159.4, 144.6, 137.7, 128.5 (2C), 124.1, 120.8 (2C), 109.4, 80.8, 68.6, 68.4, 60.6. IR (ν , cm⁻¹) = 3175; 2870; 2823; 1631; 1596; 1547; 1486; 1397; 1197; 1041; 992; 946. HRMS (ESI-TOF) calcd 288.0848 [C₁₃H₁₅NO₅ + Na⁺], found 288.0840.

(25,3*R*,45)-*N*-(4-Bromophenyl)-3,4-dihydroxy-2-(hydroxymethyl)-3,4-dihydro-2*H*-pyran-6-carboxamide (**5b**). The product was obtained as a pale-yellow solid (25 mg, 80%). $[\alpha]_D^{20} = -59 \ (c = 0.1 \text{ in MeOH})$. Mp 138–140 °C. ¹H NMR (300 MHz, DMSO- d_6) δ 9.61 (bs, 1H), 7.61 (d, *J* = 7.6 Hz, 2H), 7.50 (d, *J* = 7.5 Hz, 2H), 5.71 (m, 1H), 5.32 (m, 1H), 5.18 (m, 1H), 4.85 (m, 1H), 4.06 (d, *J* = 5.9 Hz, 1H), 3.81– 3.77 (m, 2H), 3.68–3.62 (m, 1H), 3.39–3.33 (m, 1H). ¹³C NMR (75 MHz, DMSO- d_6) δ 159.5, 144.4, 137.2, 131.4 (2C), 122.7 (2C), 115.9, 109.6, 80.8, 68.5, 68.3, 60.5. IR (ν , cm⁻¹) = 3119; 2823; 2769; 1588; 1540; 1480; 1441; 1352; 1039; 1005; 946; 795. HRMS (ESI-TOF) calcd 365.9953 [C₁₅H₁₄BrNO₅ + Na⁺], found 365.9948.

Procedure for Protection of C1-Amidoglycals with Acetyl Group. To a solution of the deprotected amidoglycal (5a, 0.18 mmol, 48 mg) in pyridine (500 μ L), under N₂ atmosphere, Ac₂O (250 μ L) was added dropwise. The reaction mixture was stirred for 16 h, diluted with CH₂Cl₂ (5 mL) and washed with H₂O (5 mL). The aqueous layer was extracted (2 × 5 mL) with CH₂Cl₂, and the combined organic layers dried under MgSO₄. The crude product was purified by flash column chromatography using EtOAc/Hexanes (20%) as eluent.

(2*R*,3*S*,4*R*)-2-(*Acetoxymethyl*)-6-(*phenylcarbamoyl*)-3,4dihydro-2*H*-pyran-3,4-diyl Diacetate (**6a**). The product was obtained as a white solid (53 mg, 75%). $[\alpha]_D^{20} = -62$ (c = 0.1 in CHCl₃). Mp 100–102 °C. ¹H NMR (300 MHz, CDCl₃) δ 8.23 (bs, 1H), 7.60 (d, J = 7.5 Hz, 2H), 7.35 (t, J = 7.5 Hz, 2H), 7.14 (t, J = 7.4 Hz, 2H), 6.12 (d, J = 3.6 Hz, 1H), 5.53 (dd, J = 5.3 Hz, 3.6 Hz, 1H), 5.26 (t, J = 6.5 Hz, 1H), 4.47– 4.42 (m, 2H), 4.38–4.32 (m, 1H), 2.13 (s, 3H), 2.10 (s, 3H), 2.07 (s, 3H). ¹³C NMR (75 MHz, CDCl₃) δ 170.8, 170.1, 169.6, 158.2, 146.7, 137.1, 129.2 (2C), 125.0, 120.1 (2C), 103.8, 75.8, 67.1, 66.9, 61.0, 20.96, 20.93, 20.8. IR (ν , cm⁻¹) = 3192; 2877; 1691; 1661; 1633; 1609; 1484; 1458; 1398; 1322; 1186; 1061; 1022; 728. HRMS (ESI-TOF) calcd 430.0904 [C₁₉H₂₁NO₈ + K⁺], found 430.0908.

Procedure for Protection of C1-Amidoglycals with Benzyl Group. To a solution of the deprotected amidoglycal (5b, 0.09, 31 mg, 1.0 equiv) in anhydrous THF (500 μ L) placed in an ice bath, NaH (0.36 mmol, 62 mg, 4.0 equiv) was added portionwise, then TBAI (0.018 mmol, 6.6 mg, 20 mol

%) and benzyl bromide (0.36, 43 μ L, 4 equiv) The reaction mixture was stirred for 16 h, carefully diluted with distillated H₂O (5 mL). The aqueous layer was extracted (3 × 5 mL) with EtOAc, and the combined organic layers dried under MgSO₄. The crude product was purified by flash column chromatography using EtOAc/Hexanes (20%) as eluent.

(2R,3S,4R)-3,4-Bis(benzyloxy)-2-((benzyloxy)methyl)-N-(4bromophenyl)-3,4-dihydro-2H-pyran-6-carboxamide (**6b**). The product was obtained as a pale-yellow oil (28 mg, 50%). $[\alpha]_D^{20} = -42$ (c = 0.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃) & 7.35-7.23 (m, 15H), 7.19-7.14 (m, 3H), 6.87 (s, 1H), 6.83 (d, J = 8.5 Hz, 2H), 5.70 (d, J = 2.8 Hz, 1H), 4.96-4.83 (m, 2H), 4.75-4.63 (m, 2H), 4.54-4.46 (m, 2H), 4.19 (dd, *J* = 6.5 Hz, 2.7 Hz, 1H), 3.72 (dd, *J* = 9.3 Hz, 6.8 Hz, 1H), 3.49 (m, 1H), 3.35 (dd, J = 10.0 Hz, 3,9 Hz, 1H), 3.16 (m, 1H). ¹³C NMR (75 MHz, CDCl₃) δ 163.9, 148.8, 142.1, 138.17, 138.13, 138.12, 136.7, 128.7, 128.6, 128.5, 128.49, 128.48, 128.0, 127.9, 127.8, 127.77, 127.71, 127.10, 120.6, 106.0, 77.9, 76.3, 74.0, 73.6, 73.4, 70.6, 67.8. IR $(\nu, \text{ cm}^{-1}) =$ 2929; 2827; 2769; 1594; 1585; 1441; 1406; 1035; 709; 674. HRMS (ESI-TOF) calcd 636.1362 $[C_{34}H_{32}BrNO_5 + Na^+]$, found 636.1373.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.4c02645.

NMR spectra and theoretical computational (PDF)

AUTHOR INFORMATION

Corresponding Author

Hélio A. Stefani – Departamento de Farmácia, Faculdade de Ciências Farmacêuticas, Universidade de São Paulo, São Paulo 05508-900 SP, Brasil; © orcid.org/0000-0002-7805-2834; Email: hstefani@usp.br

Authors

- Milene M. Hornink Departamento de Farmácia, Faculdade de Cíências Farmacêuticas, Universidade de São Paulo, São Paulo 05508-900 SP, Brasil
- Monica F. Z. J. Toledo Departamento de Farmácia, Faculdade de Ciências Farmacêuticas, Universidade de São Paulo, São Paulo 05508-900 SP, Brasil; © orcid.org/0000-0001-7974-4480
- Daniel C. Pimenta Instituto Butantan, São Paulo 05503-900 SP, Brasil; • orcid.org/0000-0003-2406-0860
- Caio Paschoalin Instituto de Química, Universidade de São Paulo, São Paulo 05513-900 SP, Brasil
- Pamela M. Silva Centro Universitário São Camilo, São Paulo 04263-200 SP, Brasil
- Giuseppe E. Figlino Centro Universitário São Camilo, São Paulo 04263-200 SP, Brasil
- Eurípedes Aguiar Departamento de Farmácia, Faculdade de Ciências Farmacêuticas, Universidade de São Paulo, São Paulo 05508-900 SP, Brasil
- Gustavo Cervi Instituto de Química, Universidade de São Paulo, São Paulo 05513-900 SP, Brasil; Ocid.org/0000-0001-9642-5318
- Francisco W. M. Ribeiro Instituto de Química, Universidade de São Paulo, São Paulo 05513-900 SP, Brasil

- Thiago Carita Correra Instituto de Química, Universidade de São Paulo, São Paulo 05513-900 SP, Brasil; orcid.org/0000-0002-8422-8701
- Angélique Ferry Université Paris-Saclay, CNRS, BioCIS, 91400 Orsay, France; BioCIS, CNRS, CY Cergy-Paris Université, 95000 Cergy-Pontoise cedex, France; Institut Universitaire de France (IUF), Paris 75005, France

Complete contact information is available at: https://pubs.acs.org/10.1021/acsomega.4c02645

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